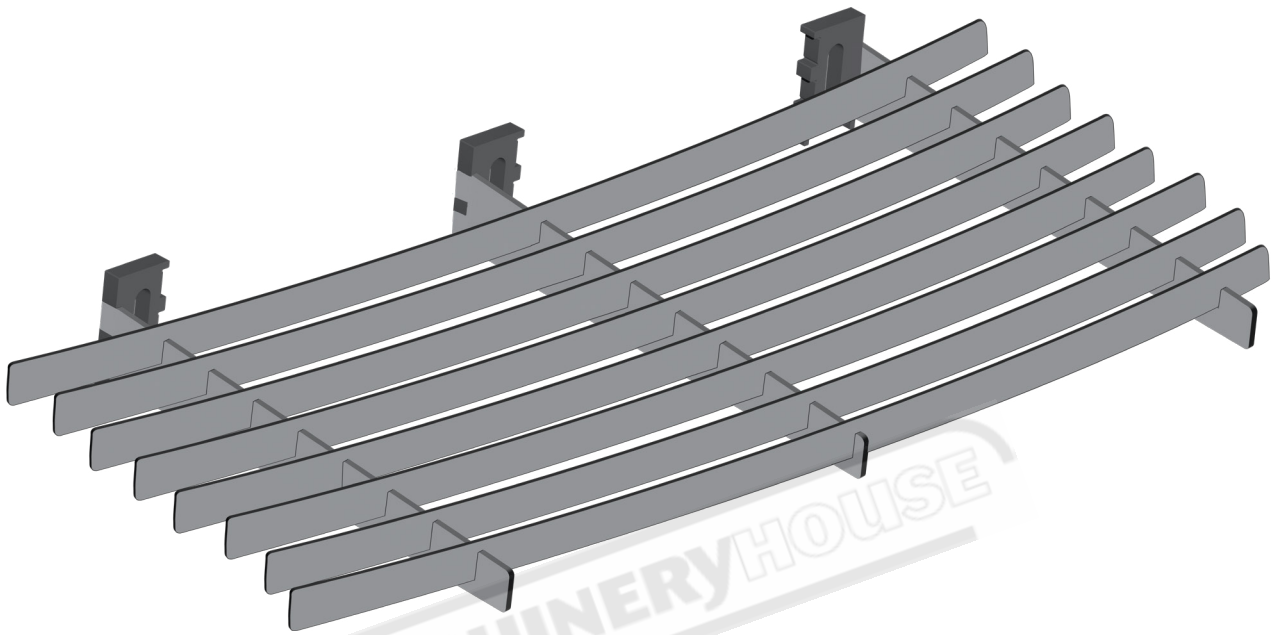


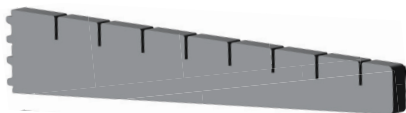
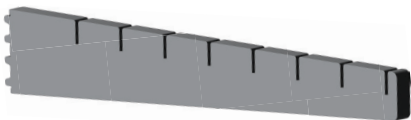






The plasma cutting attachment has been designed to easily mount to just about any welding table or welding bench. The design allows for you to choose how you want to mount the attachment, by either side mounting to a 3D welding table or surface mounting to a 1D welding table / work bench, the choice is yours.

It is supplied standard with 3 mounting arms that are laser cut from 6mm steel plus 8 pieces of 40 x 3mm sacrificial vertical supports, these vertical supports are easily replaced with 40 x 3mm flat bar. The cutting area is approximately 460 x 745mm but the width can be easily adjusted by purchasing 40 x 3mm flat bar & cutting to your desired length.



## Parts list

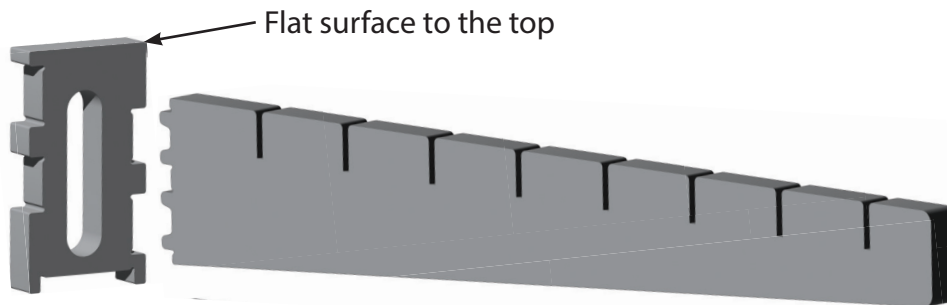
Please check that you have all the below parts before you assemble this product

Part	Image
<b>A.</b> Outside Support arms Qty:2	
<b>B.</b> Centre Support arm Qty:1	
<b>C.</b> Side mount bracket Qty:3	
<b>D.</b> Surface mount bracket Qty:3	
<b>E.</b> Material Supports Qty:8	
<b>F.</b> Nut-Bolts-Washers	 Qty: 3  Qty: 6  Qty: 3

# Hafco Plasma Table Attachment

## Side mount to 3D welding table

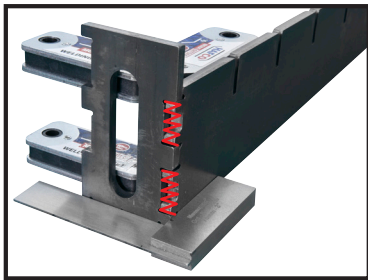
**NOTE:** Make sure the mounting tab has the flat edge at the top, to ensure material supports will lay flat with table surface



### STEP 1:

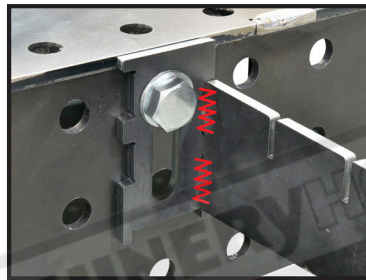
Weld down the side ensuring the two parts are interlocking and square.

**NOTE:** Using welding magnets will help with this process



### STEP 2:

Weld inside bracket for extra strength. Mount to bench using nuts, bolts, and washers supplied.

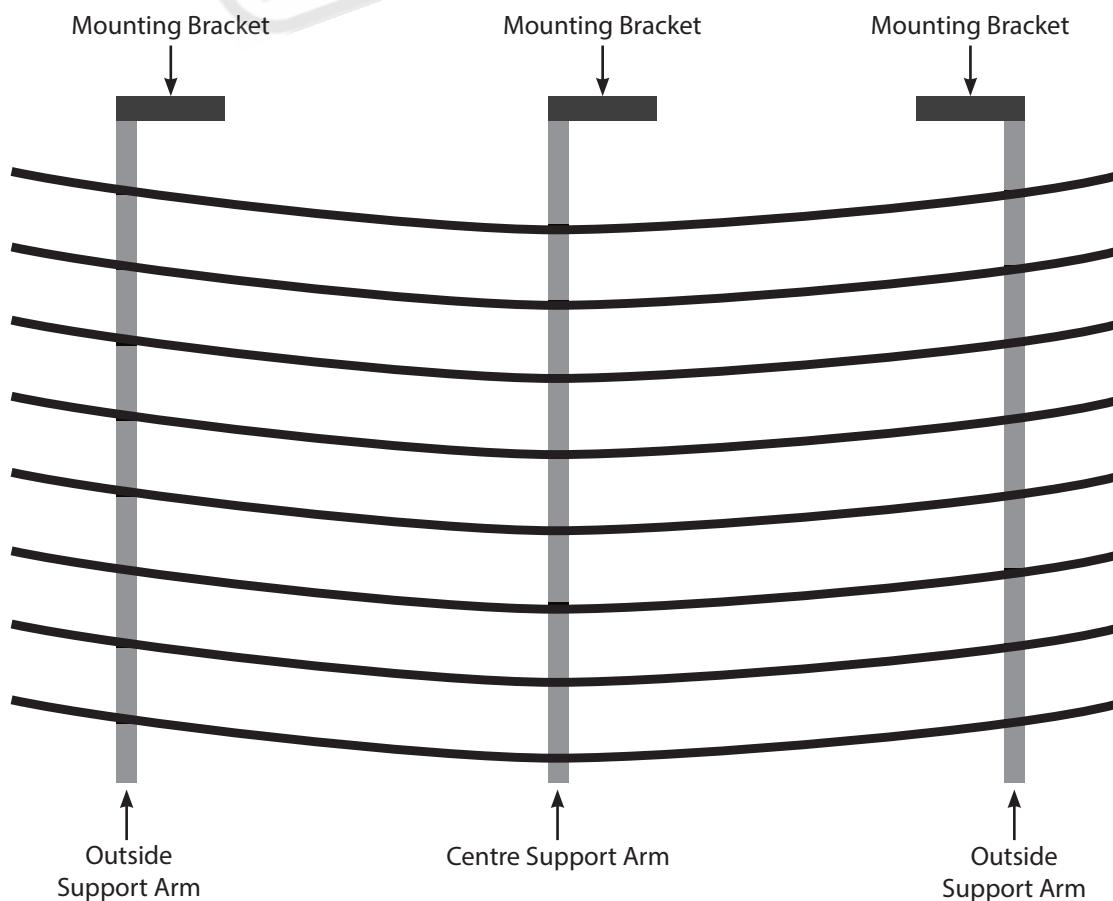


### STEP 3:

Add material supports.



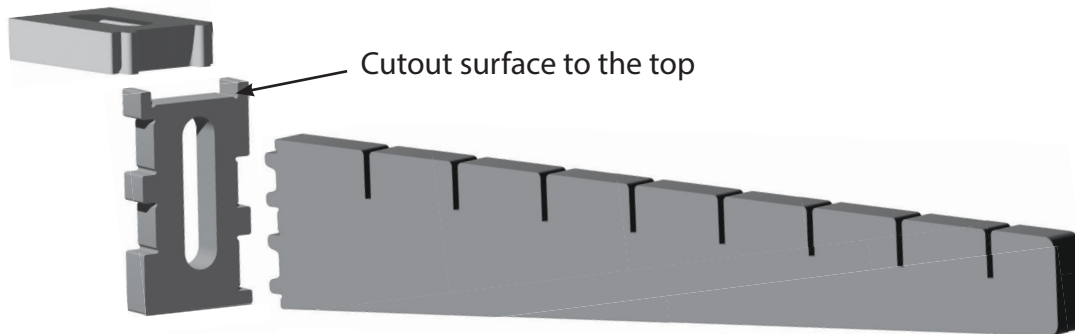
### Top View Side Mount Layout



# Hafco Plasma Table Attachment

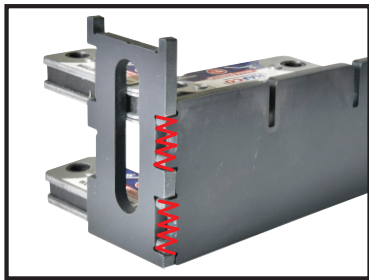
## Top mount to welding table or bench

**NOTE:** Make sure the mounting tab has the cutout at the top, to ensure material supports will lay flat with table surface



**STEP 1:**

Weld down the side ensuring to two parts are interlocking and square.  
**NOTE:** Using welding magnets will help with this process



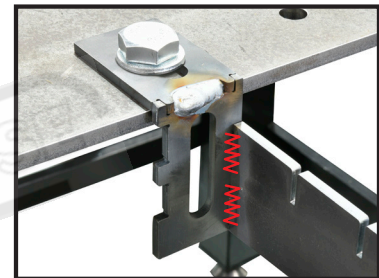
**STEP 2:**

Weld across the top ensuring to two parts are interlocking and square.  
**NOTE:** Using welding magnets will help with this process



**STEP 3:**

Weld Inside bracket for extra strength.  
 Mount to bench using nuts / bolts and washers supplied.



**STEP 4:**

Add material supports



**Top View Top Mount Layout**

